

The undersigned (hereinafter, called the "Exhibitor") hereby applies for space in IDAExpo+ scheduled to be held at the Las Vegas Convention Center, Las Vegas. Conference dates: April 5 - 8, 2022; Exhibit hall dates: April 6 - 8, 2022. Please submit your company name as you would like it to appear in the website, credentials, and Official Show Guide. Only contracted companies in good standing who submit their Directory Listing prior to January 14, 2022 will receive a listing in the Official Show Guide.

1. COMPANY NAME: _____
 ADDRESS: _____
 CITY: _____ STATE: _____ ZIP: _____
 COUNTRY: _____ COMPANY PHONE: _____
 CONTACT: _____ TITLE: _____

2. LOCATION PREFERENCES: Please indicate your preference for location and configuration of exhibit space as shown on the floor plan at www.idaexpo.org. IDAExpo+, in its sole discretion, reserves the right to allocate alternate space to the Exhibitor if exhibit space preferences are not available.

Space Usage and Allocation: Booth sharing, piggy-backing of complementary companies or any other form of subletting of space is prohibited (see paragraph B & C). All companies represented on the Show Floor must be separately contracted for their own exhibit space. Violators reserving large spaces to accommodate such situations will be subject to re-assignment of space location.

1ST CHOICE: _____ 2ND CHOICE: _____ 3RD CHOICE: _____ 4TH CHOICE: _____

CONFIGURATION: ISLAND (MIN. 400 SQ. FT.) INLINE CORNER

TOTAL SQ. FT. REQUIRED: _____ HEIGHT REQUIRED: _____

3. PAYMENT TERMS AND SCHEDULE: Applicant agrees to pay in U.S. funds as per the rates listed below.

MEMBER INLINE: \$34.00 per sq. ft.

MEMBER CORNER: \$39.00 per sq. ft.

NON-MEMBER INLINE: \$ 41.00 per sq. ft. **NON-MEMBER CORNER:** \$ 45.00 per sq. ft.

50% of the total booth fee is due June 14, 2021 with application, and the remaining balance is due December 20, 2022. Applications received after December 20, 2022 require full payment of total booth fee.

4. IDAExpo+ will make every effort to avoid conflicting space assignments with competitors where known conflicts exist. However, due to the nature of the exhibits, conflicts may be unavoidable. If possible, please try to avoid placing our booth near the following companies:

5. PRODUCTS/SERVICES TO BE EXHIBITED: To aid in assigning exhibit space and to determine eligibility to exhibit, please describe the product or service to be exhibited. Exhibits must pertain to the planning or production of a corporate exhibit program and/or corporate events.

IDAExpo+ reserves the right in its sole discretion, to limit the types of companies and products represented at its trade show, to accept or reject applications, and to assign booth space as it deems appropriate.

6. This contract shall not be binding unless and until it is accepted and approved in writing by IDAExpo+ by the signature of its duly authorized representative. An electronic confirmation of the exhibitor's assigned exhibit space constitutes acceptance of the contract by IDAExpo+. The Exhibitor and the Managing Directors agree to be bound by rules set forth, including those in this Application & Contract for Exhibit Space, the Terms & Conditions, the Display Construction Guidelines, the Rules and Regulations, the Las Vegas Fire Marshal Regulations, Exhibitor Guide and Services Manual, and in any correspondence outlining revised booth location, or other notices, etc., all of which are incorporated herein and made a part of this contract. In witness whereof, applicant has caused this contract to be signed by an officer of the company or person duly authorized. I understand that by providing the email address and/or fax number(s) above, on behalf of the company/organization specified above, I am authorized to and hereby consent for the company/organization to receive IDAExpo+ related emails from IDAExpo+, International Door Association, and the officially designated contractors, venues, or other companies the managing directors have officially appointed to provide services for IDAExpo+.

SIGNATURE: _____ DATE: _____

NAME (PRINT): _____

EMAIL ADDRESS (TO SEND INVOICE): _____

If full payment is not received by due dates outlined in this contract, your exhibit space will be released.

Please complete, sign and mail this Contract with your payment to:

International Door Association
PO Box 723248
Atlanta, GA 31139

Sales Manager: Daniel Chase daniel@doors.org
Exhibit Hall Manager: Trina Jordan trina@doors.org

TOTAL AMOUNT TO BE INVOICED: \$ _____

(FOR OFFICE USE ONLY)

Sq. ft. required _____

Assigned _____

Appl. Rec'd: _____